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Plain - N9000XL & wool Flex - nylon & wool natural





# creating better environments

creating better environments





# Let the world inspire your creativity. Realise it with Westbond.

Westbond carpet tiles are synonymous with total flexibility and sophistication. Blending yarns to order and manufacturing premium quality fusion bonded tiles in an almost infinite number of colourways, with no minimum order quantity.

Westbond allows customers to take control of the process of designing luxurious, bespoke carpet tiles with exceptionally heavy pile weights for the most prestigious installations.

Fusion bonding is a sophisticated method of carpet tile manufacture where individual yarn pile is bonded onto the backing material to make an extremely dense and luxurious product.



Exclusive & luxurious carpet tiles in your own colour from 1m<sup>2</sup>

Each tuft is individual and a high proportion of the yarn is in the wear surface providing a beautiful, rich velour carpet tile which gives an excellent broadloom appearance.

# Let the world inspire your creativity



You will discover our inspiring collection of no less than 160 fresh and exciting shades which is intended to stimulate your imagination.

			9834   quail egg	9846   silver fox	9841   fallow	9760   iron	9741   metal	9856   marsh mallow	9742   ivy
			9489   battle ship	9485   vapour	9416   silver	9152   merry grey		9481   black pepper	9852   fossil
9836   ground coffee	ç	9444   harvest	9248   sunset gold	9854   dolphin		9488   dove	9218   fiord	9428   blue steel	9570   flint
9858   egg shell 9215	9   sandman	9445   honey		9763   flax	9226   tiger	9490   gun metal	9482   slate	9842   crème caramel	1
9859	lemon drop 92	10   yellow fever	9446   mellow buff	9388   straw	9734   fawn	9398   silver mink		9441   sepia	9740   moonstone
		93	97 / toasted almond	9443   cognac	9395   caraway	9442   acom	9736   woodland	9017   charcoal	9484   jet

All colours are available in a variety of qualities including polyamide or wool, and pile weights up to 2400g/m<sup>2</sup>. Please see the technical specifications page for more information.

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# westbond<sup>®</sup>ibond

9573 azure



9213 | peach melba



9396 | paprika

9569 | coral

9410 cerise 9532 douglas pink 9409 rouge

9225 | blush

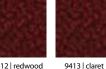
9283 | library red

9405 | brick dust 9601 | oyster

9016 | maroon

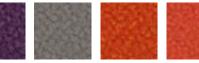


9389 | putty 9407 | pompadour 9577 | valentine

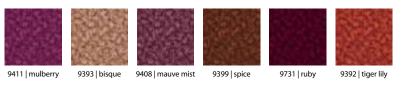






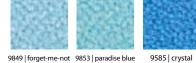


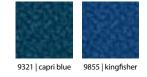
9840 | dixie plum 9857 | dutch orange 9568 | flamenco





9417 | glacier





All colours are available in a variety of qualities including polyamide or wool, and pile weights up to 2400g/m<sup>2</sup>. Please see the technical specifications page for more information.

# westbond<sup>®</sup>ibond



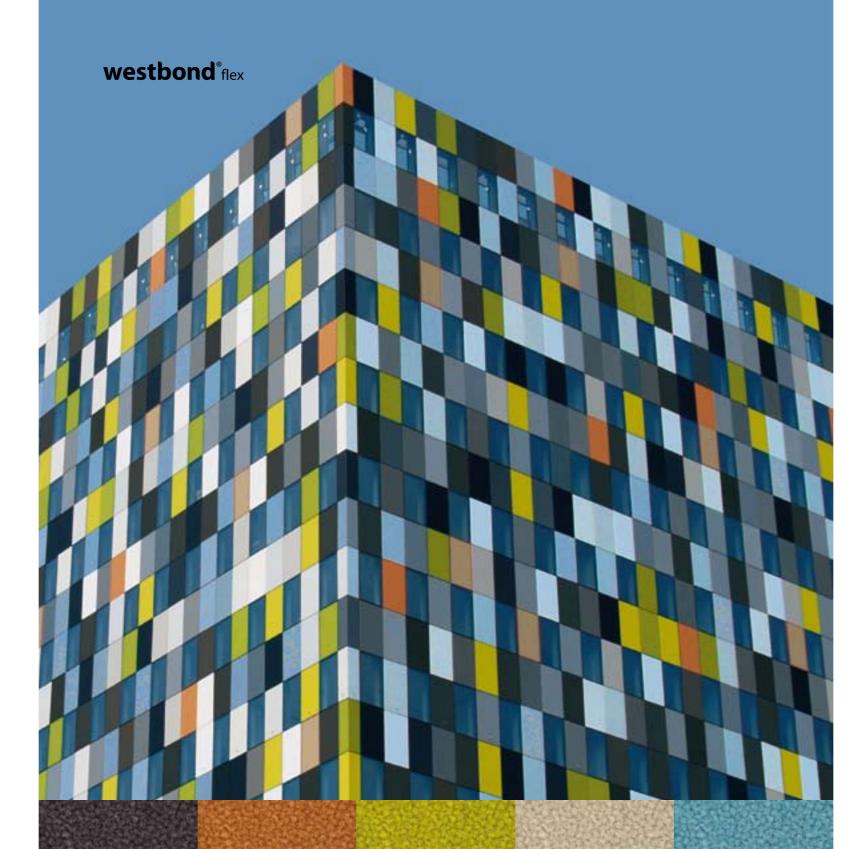
All colours are available in a variety of qualities including polyamide or wool, and pile weights up to 2400g/m<sup>2</sup>. Please see the technical specifications page for more information.

9194 | deep aqua

# Beautiful Tuscan morning blue?



We understand that colour is intensely personal. It has to be just right. So if you can't find that perfect shade, why not come up with your own? We offer any colour, richly dyed to your unique vision, with no minimum sales order. The colour possibilities are only limited by your imagination, and unrivalled luxury is ensured through a wide range of qualities and yarns.



Choose your own colours... ...then combine them into a truly unique floor

# westbond<sup>®</sup>flex

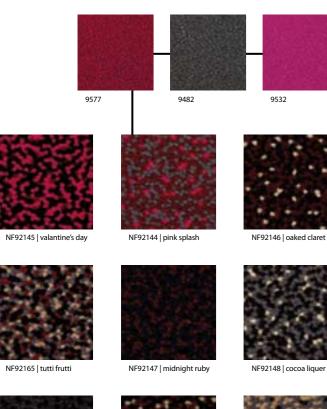
# Create your own carpet tile with a flex combination from just 1m<sup>2</sup>.

The Flex carpet tile is unique to Westbond and offers the ideal solution for those seeking an individual look to the floor. Simply create your own carpet tile design by selecting colours from the ibond range in a flex combination. The results of your creativity can be easily and quickly realised with a sample to show you what the finished product will look like, despatched within 24 hours.



# westbond<sup>®</sup>flex

# ibond plains





NF92149 | dark woodland

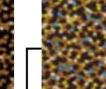


NF92118 | chocolate orange

NF92141 | orange peel



NF92150 | deep ruby



NF92151 | africa slate

NF92152 | walnut whip





NF92082 | cinnamon

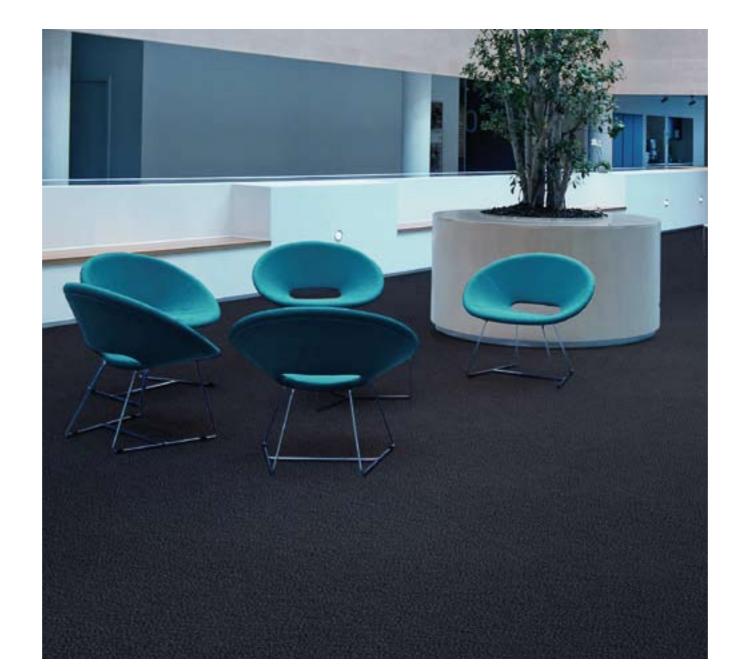


9481

We have used our knowledge and expertise to create a core collection of 30 flex combinations which are shown below to stimulate your imagination...

# westbond<sup>®</sup>flex

The Flex patterning concept is available in both polyamide and wool in a wide variety of pile weights. \*



page for further details.







9856

9579

\* Please refer to the technical specifications

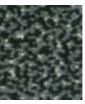
# ibond plains







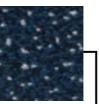
WF152134 | cut grass



WF152156 | spruce forest



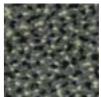
WF152061 | gushing stream



WF152161 | capri foam



WF152163 | ocean rain



WF152154 | granite stone



WF152157 | arctic circle



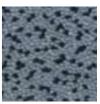
WF152159 | gulf stream



WF152162 | deepwater tint



WF152164 | indian ink



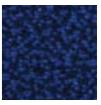
WF152155 | gale force



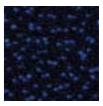
WF152158 | fossil stone



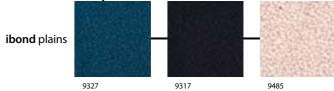
WF152160 | jet graphite



WF152121 | blue john stone



WF152093 | star cloud





# Undyed wool

Westbond Natural is a unique collection of commercial carpet tiles containing pure and natural undyed wool. The range is the perfect answer to today's ecological concerns.

The carpet tile backing minimises environmental impact through its use of up to 74% recycled materials and wool is a sustainable, natural and renewable resource.

# Natural colours

The colours are derived from a blend of fleeces from seven different sheep breeds, Herdwick, Swaledale, Shetland, The Derbyshire Gritstone, The Jacob, Dales Bred



and Cheviot, resulting in a warm palette of taupes, creams, beiges and umber.



# westbond<sup>®</sup>natural







W12790U | masham



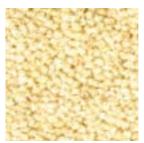


W12795U | dorset



W12794U | rutland





W12791U | hampshire



W12797U | honiton

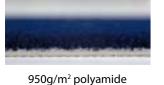
The Westbond Natural collection is available in weights of 1200gsm and 2400gsm.

# Technical specifications

			1	1	1			
	Item		N9000XL & Flex Nylon	Wool & Wool Flex	Wool Natural			
	Description		Fusion bonded cut pile carpet tile	Fusion bonded cut pile carpet tile	Fusion bonded cut pile carpet tile			
ŝ	Dimensions Total thickness		50cm x 50cm 18 tiles per box	50cm x 50cm 14 tiles / 14 tiles / 10 tiles per box	50cm x 50cm 18 tiles / 10 tiles per box			
			8.1mm ± 10%	10.0mm / 11.0mm / 14.0mm ± 10%	8.1 / 14.0mm ± 10%			
	Installation Method		Broadloom	Broadloom	Broadloom			
	Pile composition		100% polyamide	100% polyamide80% British wool / 10% polyamide / 10% polyester10% 10%				
	Dye Method		Hank dyed	Hank dyed	Blended Wool (undyed)			
	Pile Weight ± 10%		950gsm	1500 / 1800 / 2400gsm	1200 / 2400gsm			
ß	Total weight		4,000gsm ± 10% 4,500 / 4,800 / 5,400gsm ± 10%		4,300 / 5,400gsm ± 10%			
	Pile density	Grams per cm <sup>3</sup>	0.149 /cm <sup>3</sup>	0.167 / 0.187 / 0.167 /cm <sup>3</sup>	0.170 / 0.170 /cm <sup>3</sup>			
	Tuft density	Tufts per m <sup>2</sup>	272,000 /m <sup>2</sup>	360,000 / 407,000 / 360,000 /m <sup>2</sup>	366,000 / 366,000 /m <sup>2</sup>			
	Tile backing		PVC incorporating up to 74% pre-consumer recycled content					
			Class 33	Class 32	Class 32			
₩ <i></i> ???.	Application	EN 1307	Suitable for any type of heavy contract application	Suitable for general commercial applications	Suitable for general commercial applications			
ŝ	Dimensional stability EN 986		<u>≤</u> 0.2 %	<u>≤</u> 0.2 %	<u>≤</u> 0.2 %			
6	Castor chair	EN 985	Minimum R Value: ≥ 2.4	Minimum R Value: ≥ 2.4	Minimum R Value: ≥ 2.4			
R	Light fastness	EN ISO 105-B02	>5	>5	>5			
Ĩ,	Electrical resistance EN 10965 & EN1815		$<1 \times 10^{9} \Omega$ : Static dissipative. Body voltage $< 2$ kV.					
	Environmental		Materials used in the construction of Westbond carpet tiles are chosen for their low volatile organic compound (VOC) levels.					
	Guarantee		Westbond N9000XL & Flex Nylon are guaranteed for 10 years under heavy contract conditions provided that they have been professionally fitted by a recognised contractor and regularly maintained in accordance with the Forbo requirements currently in force. Westbond wool products are guaranteed for 7 years.					
CE	Westbond fusion bonded products meet the requirements of EN 14041							
	Reaction to fire	EN 13501-1	B <sub>ff</sub> s1	C <sub>ff</sub> s1	C <sub>fl</sub> s1			
25	Slip resistance	EN 13893	NPD	NPD	NPD			
			1	1	1			

Forbo reserves the right to improve the specification of its products without giving prior notice. Errors and omissions excepted.

## Weights









1800g/m<sup>2</sup> wool

2400g/m<sup>2</sup> wool

# Installation and Maintenance:

Shades may vary from batch to batch and should be checked before installation. Batches should not be mixed in the same location. All Westbond products are to be installed in full accordance with Forbo installation instructions and recognised trade standards.



# Recycled backing:

All Westbond carpet tiles utilise a recycled mixed vinyl waste backing which contains up to 74% pre-consumer recycled content in order to minimise environmental impact. The process uses existing Forbo technology which accesses PVC waste streams from a number of our factories, and also those of competitors within the flooring industry, thereby decreasing the amount of waste material which would otherwise be sent to landfill.

# Forbo FloorCare method

# Westbond tiles

Care and maintenance of Westbond products is essential for their longevity and appearance. Soiling and general wear adversely affect the appearance of carpet tiles and should be countered by an effective cleaning programme. A regular cleaning programme will minimise the need for major restorative maintenance. Also make sure you install an entrance barrier matting at every exterior entrance. Avoid excessive use of cleaning products. If used, rinse them out thoroughly, as any residue may attract dirt.

# Cleaning after installation



- Remove excess water
- Allow the floor to dry

# **Regular cleaning**







 Vacuuming Regular vacuuming, using an upright vacuum cleaner with a powered brush, is the essential first step in the upkeep of the installation. Heavy traffic areas require more frequent vacuuming than those areas which are less frequented.



• Spot and stain removal make removal more difficult.

# Periodic maintenance





Vacuuming will not easily remove oily residues from carpet tiles nor the balance of dry soiling. Systems have been developed to maintain appearance longer and remove some of the soiling. These systems allow carpet tiles to be maintained on a periodic basis.

Extensive Clean & Care instructions are available at your local Forbo Flooring sales office. Please read this before starting any corrective care or stain removal.

• Vacuum clean the floor using an upright vacuum cleaner with a powered brush • Remove stains or spills locally using clean warm water Always work from outside inwards

A daily spot and stain removal process should also be implemented using a neutral spotting detergent. The stain should not be allowed to dry as this can

• Rotary shampoo: using rotating brushes and a crystallising shampoo • Hot water extraction: a very effective way to remove heavy soiling.